

PECO Brush motors using TURCK cable connections

Motor #10014613/10016284/10016271 Cable #10019270

To operate @ 460V and 575V

L1 – Green/Black

L2 – Blue

L3 – Black

Connect by separated pair:

- Red + Red/Black
- White + White/Black
- Orange + Orange/Black

Interchange any two leads (L1, L2, L3) to reverse motor rotation

Connect ground to Green/Yellow

To operate @ 230V

L1 – Green/Black + Orange/Black

L2 – Blue + Red/Black

L3 – Black + White/Black

Connect together three wires:

- Red + White + Orange

Interchange any two leads (L1, L2, L3) to reverse motor rotation

Connect ground to Green/Yellow